

# X7R Dielectric

## General Specifications



X7R formulations are called “temperature stable” ceramics and fall into EIA Class II materials. X7R is the most popular of these intermediate dielectric constant materials. Its temperature variation of capacitance is within  $\pm 15\%$  from  $-55^{\circ}\text{C}$  to  $+125^{\circ}\text{C}$ . This capacitance change is non-linear.

Capacitance for X7R varies under the influence of electrical operating conditions such as voltage and frequency.

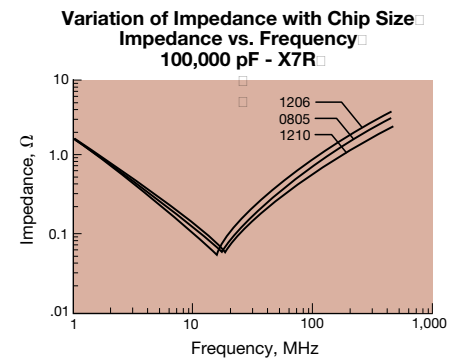
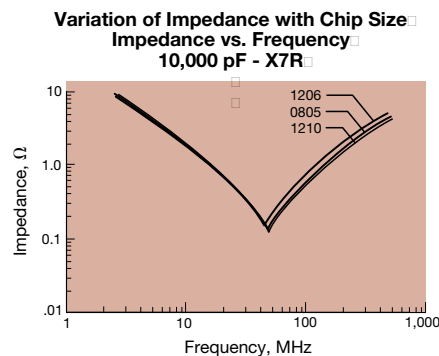
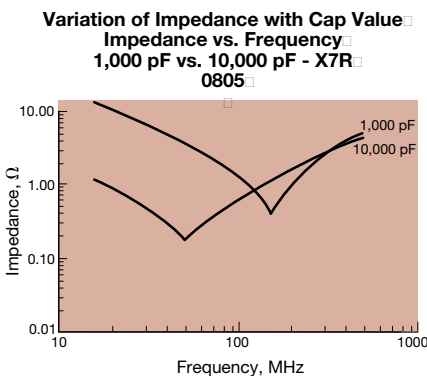
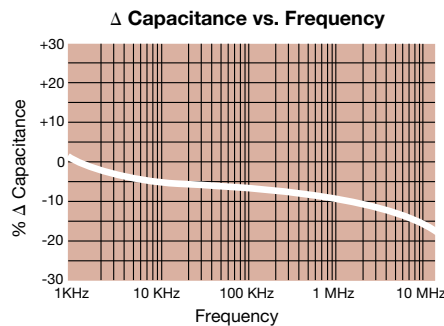
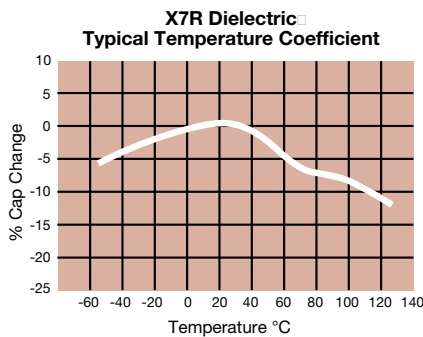
X7R dielectric chip usage covers the broad spectrum of industrial applications where known changes in capacitance due to applied voltages are acceptable.



### PART NUMBER (see page 2 for complete part number explanation)

<b>0805</b>	<b>5</b>	<b>C</b>	<b>103</b>	<b>M</b>	<b>A</b>	<b>T</b>	<b>2</b>	<b>A</b>
<b>Size</b> (L" x W")	<b>Voltage</b> 4V = 4 6.3V = 6 10V = Z 16V = Y 25V = 3 50V = 5 100V = 1 200V = 2 500V = 7	<b>Dielectric</b> X7R = C	<b>Capacitance Code (In pF)</b> 2 Sig. Digits + Number of Zeros	<b>Capacitance Tolerance</b> J = $\pm 5\%$ * K = $\pm 10\%$ M = $\pm 20\%$	<b>Failure Rate</b> A = Not Applicable	<b>Terminations</b> T = Plated Ni and Sn 7 = Gold Plated* Z = FLEXITERM®**	<b>Packaging</b> 2 = 7" Reel 4 = 13" Reel 7 = Bulk Cass. 9 = Bulk	<b>Special Code</b> A = Std. Product
				* $\leq 1\mu\text{F}$ only, contact factory for additional values		*Optional termination		<b>Contact Factory For Multiples</b>
						**See FLEXITERM® X7R section		

NOTE: Contact factory for availability of Termination and Tolerance Options for Specific Part Numbers.  
Contact factory for non-specified capacitance values.



## Specifications and Test Methods

Parameter/Test		X7R Specification Limits	Measuring Conditions	
<b>Operating Temperature Range</b>		-55°C to +125°C	Temperature Cycle Chamber	
<b>Capacitance</b>		Within specified tolerance	Freq.: 1.0 kHz $\pm$ 10% Voltage: 1.0Vrms $\pm$ .2V	
<b>Dissipation Factor</b>		$\leq$ 2.5% for $\geq$ 50V DC rating $\leq$ 3.0% for 25V DC rating $\leq$ 3.5% for 25V and 16V DC rating $\leq$ 5.0% for $\leq$ 10V DC rating		
<b>Insulation Resistance</b>		100,000M $\Omega$ or 1000M $\Omega$ - $\mu$ F, whichever is less	Charge device with rated voltage for 120 $\pm$ 5 secs @ room temp/humidity	
<b>Dielectric Strength</b>		No breakdown or visual defects	Charge device with 300% of rated voltage for 1-5 seconds, w/charge and discharge current limited to 50 mA (max) Note: Charge device with 150% of rated voltage for 500V devices.	
<b>Resistance to Flexure Stresses</b>	Appearance	No defects	Deflection: 2mm Test Time: 30 seconds 	
	Capacitance Variation	$\leq$ $\pm$ 12%		
	Dissipation Factor	Meets Initial Values (As Above)		
	Insulation Resistance	$\geq$ Initial Value x 0.3		
<b>Solderability</b>		$\geq$ 95% of each terminal should be covered with fresh solder	Dip device in eutectic solder at 230 $\pm$ 5°C for 5.0 $\pm$ 0.5 seconds	
<b>Resistance to Solder Heat</b>	Appearance	No defects, <25% leaching of either end terminal	Dip device in eutectic solder at 260°C for 60 seconds. Store at room temperature for 24 $\pm$ 2 hours before measuring electrical properties.	
	Capacitance Variation	$\leq$ $\pm$ 7.5%		
	Dissipation Factor	Meets Initial Values (As Above)		
	Insulation Resistance	Meets Initial Values (As Above)		
	Dielectric Strength	Meets Initial Values (As Above)		
<b>Thermal Shock</b>	Appearance	No visual defects	Step 1: -55°C $\pm$ 2°	30 $\pm$ 3 minutes
	Capacitance Variation	$\leq$ $\pm$ 7.5%	Step 2: Room Temp	$\leq$ 3 minutes
	Dissipation Factor	Meets Initial Values (As Above)	Step 3: +125°C $\pm$ 2°	30 $\pm$ 3 minutes
	Insulation Resistance	Meets Initial Values (As Above)	Step 4: Room Temp	$\leq$ 3 minutes
	Dielectric Strength	Meets Initial Values (As Above)	Repeat for 5 cycles and measure after 24 $\pm$ 2 hours at room temperature	
<b>Load Life</b>	Appearance	No visual defects	Charge device with 1.5 rated voltage ( $\leq$ 10V) in test chamber set at 125°C $\pm$ 2°C for 1000 hours (+48, -0)  Remove from test chamber and stabilize at room temperature for 24 $\pm$ 2 hours before measuring.	
	Capacitance Variation	$\leq$ $\pm$ 12.5%		
	Dissipation Factor	$\leq$ Initial Value x 2.0 (See Above)		
	Insulation Resistance	$\geq$ Initial Value x 0.3 (See Above)		
	Dielectric Strength	Meets Initial Values (As Above)		
<b>Load Humidity</b>	Appearance	No visual defects	Store in a test chamber set at 85°C $\pm$ 2°C/ 85% $\pm$ 5% relative humidity for 1000 hours (+48, -0) with rated voltage applied.  Remove from chamber and stabilize at room temperature and humidity for 24 $\pm$ 2 hours before measuring.	
	Capacitance Variation	$\leq$ $\pm$ 12.5%		
	Dissipation Factor	$\leq$ Initial Value x 2.0 (See Above)		
	Insulation Resistance	$\geq$ Initial Value x 0.3 (See Above)		
	Dielectric Strength	Meets Initial Values (As Above)		

# X7R Dielectric

## Capacitance Range



### PREFERRED SIZES ARE SHADED

SIZE	0101*	0201	0402	0603	0805	1206
Soldering	Reflow Only	Reflow Only	Reflow/Wave	Reflow/Wave	Reflow/Wave	Reflow/Wave
Packaging	Paper/Embossed	All Paper	All Paper	All Paper	Paper/Embossed	Paper/Embossed
(L) Length	mm 0.40 ± 0.02 (0.016 ± 0.0008)	mm 0.60 ± 0.03 (0.024 ± 0.001)	mm 1.00 ± 0.10 (0.040 ± 0.004)	mm 1.60 ± 0.15 (0.063 ± 0.006)	mm 2.01 ± 0.20 (0.079 ± 0.008)	mm 3.20 ± 0.20 (0.126 ± 0.008)
(W) Width	mm 0.20 ± 0.02 (0.008 ± 0.0008)	mm 0.30 ± 0.03 (0.011 ± 0.001)	mm 0.50 ± 0.10 (0.020 ± 0.004)	mm 0.81 ± 0.15 (0.032 ± 0.006)	mm 1.25 ± 0.20 (0.049 ± 0.008)	mm 1.60 ± 0.20 (0.063 ± 0.008)
(t) Terminal	mm 0.20 ± 0.02 (0.008 ± 0.0008)	mm 0.15 ± 0.05 (0.006 ± 0.002)	mm 0.25 ± 0.15 (0.010 ± 0.006)	mm 0.35 ± 0.15 (0.014 ± 0.006)	mm 0.50 ± 0.25 (0.020 ± 0.010)	mm 0.50 ± 0.25 (0.020 ± 0.010)
WDC	10	10 16 25 50	6.3 10 16 25 50	6.3 10 16 25 50 100 200	6.3 10 16 25 50 100 200	6.3 10 16 25 50 100 200 500
Cap 100	101	A	A A A A	C C	G G G	
Cap 150	151	A	A A A A	C C	G G G	
Cap 220	221	A	A A A A	C C	G G G	
Cap 330	331	A	A A A A	C C	G G G	
Cap 470	471	A	A A A A	C C	G G G	
Cap 680	681	A	A A A	C C C	G G G	
Cap 1000	102	A	A A A	C C C	G G G	
Cap 1500	152		A A	C C C	G G G	
Cap 2200	222		A A	C C C	G G G	
Cap 3300	332		A A	C C C	G G G	
Cap 4700	472		A A	C C C	G G G	
Cap 6800	682		A A	C C C	G G G	
Cap 0.01	103	A	A	C C C	G G G	
Cap 0.015	153			C C C	G G G	
Cap 0.022	223			C C C	G G G	
Cap 0.033	333			C C C	G G G	
Cap 0.047	473			C C C	G G G	
Cap 0.068	683			C C C	G G G	
Cap 0.1	104			C C C	G G G	
Cap 0.15	154				G G G G	
Cap 0.22	224				G G J J	
Cap 0.33	334				J J J J	
Cap 0.47	474				J J J J	
Cap 0.68	684				J J J J	
Cap 1.0	105				J J J J	
Cap 2.2	225				J J	
Cap 4.7	475				J J	
Cap 10	106					
Cap 22	226					
Cap 47	476					
Cap 100	107					
WDC	10	10 16 25 50	6.3 10 16 25 50	6.3 10 16 25 50 100 200	6.3 10 16 25 50 100 200	6.3 10 16 25 50 100 200 500
SIZE	0101	0201	0402	0603	0805	1206

Letter	A	B	C	E	G	J	K	M	N	P	Q	X	Y	Z
Max. Thickness	0.33 (0.013)	0.22 (0.009)	0.56 (0.022)	0.71 (0.028)	0.90 (0.035)	0.94 (0.037)	1.02 (0.040)	1.27 (0.050)	1.40 (0.055)	1.52 (0.060)	1.78 (0.070)	2.29 (0.090)	2.54 (0.100)	2.79 (0.110)
	PAPER						EMBOSS							

NOTE: Contact factory for non-specified capacitance values

\*EIA 01005

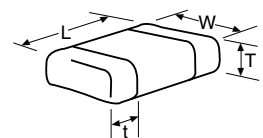
# X7R Dielectric



## Capacitance Range

PREFERRED SIZES ARE SHADED

SIZE		1210						1812					1825			2220					2225				
Soldering		Reflow Only						Reflow Only					Reflow Only			Reflow Only					Reflow Only				
Packaging		Paper/Embossed						All Embossed					All Embossed			All Embossed					All Embossed				
(L) Length	mm (in.)	3.20 ± 0.20 (0.126 ± 0.008)						4.50 ± 0.30 (0.177 ± 0.012)					4.50 ± 0.30 (0.177 ± 0.012)			5.70 ± 0.40 (0.225 ± 0.016)					5.72 ± 0.25 (0.225 ± 0.010)				
(W) Width	mm (in.)	2.50 ± 0.20 (0.098 ± 0.008)						3.20 ± 0.20 (0.126 ± 0.008)					6.40 ± 0.40 (0.252 ± 0.016)			5.00 ± 0.40 (0.197 ± 0.016)					6.35 ± 0.25 (0.250 ± 0.010)				
(t) Terminal	mm (in.)	0.50 ± 0.25 (0.020 ± 0.010)						0.61 ± 0.36 (0.024 ± 0.014)					0.61 ± 0.36 (0.024 ± 0.014)			0.64 ± 0.39 (0.025 ± 0.015)					0.64 ± 0.39 (0.025 ± 0.015)				
WVDC		10	16	25	50	100	200	500	16	25	50	100	200	500	50	100	200	25	50	100	200	500	50	100	200
Cap	100	101																							
(pF)	150	151																							
	220	221																							
	330	331																							
	470	471																							
	680	681																							
	1000	102																							
	1500	152	J	J	J	J	J	J	M																
	2200	222	J	J	J	J	J	J	M																
	3300	332	J	J	J	J	J	J	M																
	4700	472	J	J	J	J	J	J	M																
	6800	682	J	J	J	J	J	J	M																
Cap	0.01	103	J	J	J	J	J	J	M	K	K	K	K	K	M	M	M	X	X	X	X	M	P	P	
(µF)	0.015	153	J	J	J	J	J	J	P	K	K	K	K	P	M	M	M	X	X	X	X	M	P	P	
	0.022	223	J	J	J	J	J	J	Q	K	K	K	K	P	M	M	M	X	X	X	X	M	P	P	
	0.033	333	J	J	J	J	J	J	Q	K	K	K	K	X	M	M	M	X	X	X	X	M	P	P	
	0.047	473	J	J	J	J	J	J	Q	K	K	K	K	Z	M	M	M	X	X	X	X	M	P	P	
	0.068	683	J	J	J	J	J	J	Q	K	K	K	K	Z	M	M	M	X	X	X	X	M	P	P	
	0.1	104	J	J	J	J	J	M	K	K	K	K	Z	M	M	M	X	X	X	X	M	P	P		
	0.15	154	J	J	J	J	M	Z	K	K	K	P	Z	M	M	M	X	X	X	X	M	P	X		
	0.22	224	J	J	J	J	P	Z	K	K	K	P	M	M	M	X	X	X	X	M	P	X			
	0.33	334	J	J	J	J	Q	K	K	M	X	M	M		X	X	X	X	M	P	X				
	0.47	474	M	M	M	M	Q	K	K	P		M	M		X	X	X	X	M	P	X				
	0.68	684	M	M	P	X	X	M	M	Q		M	P		X	X			M	P	X				
	1.0	105	N	N	P	X	Z	M	M	X	Z	M	P		X	X			M	P	X				
	1.5	155	N	N	Z	Z	Z	Z	Z	Z					X	X			M	X					
	2.2	225	X	X	Z	Z	Z	Z	Z	Z					X	X			M	X					
	3.3	335	X	X	Z	Z		Z	Z	Z					X	Z									
	4.7	475	X	X	Z	Z		Z	Z	Z					X	Z									
	10	106	Z	Z	Z	Z		Z						Z	Z										
	22	226	Z	Z	Z									Z											
	47	476	Z																						
	100	107																							



Letter	A	B	C	E	G	J	K	M	N	P	Q	X	Y	Z
Max. Thickness	0.33 (0.013)	0.22 (0.009)	0.56 (0.022)	0.71 (0.028)	0.90 (0.035)	0.94 (0.037)	1.02 (0.040)	1.27 (0.050)	1.40 (0.055)	1.52 (0.060)	1.78 (0.070)	2.29 (0.090)	2.54 (0.100)	2.79 (0.110)
	PAPER						EMBOSS							

NOTE: Contact factory for non-specified capacitance values



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